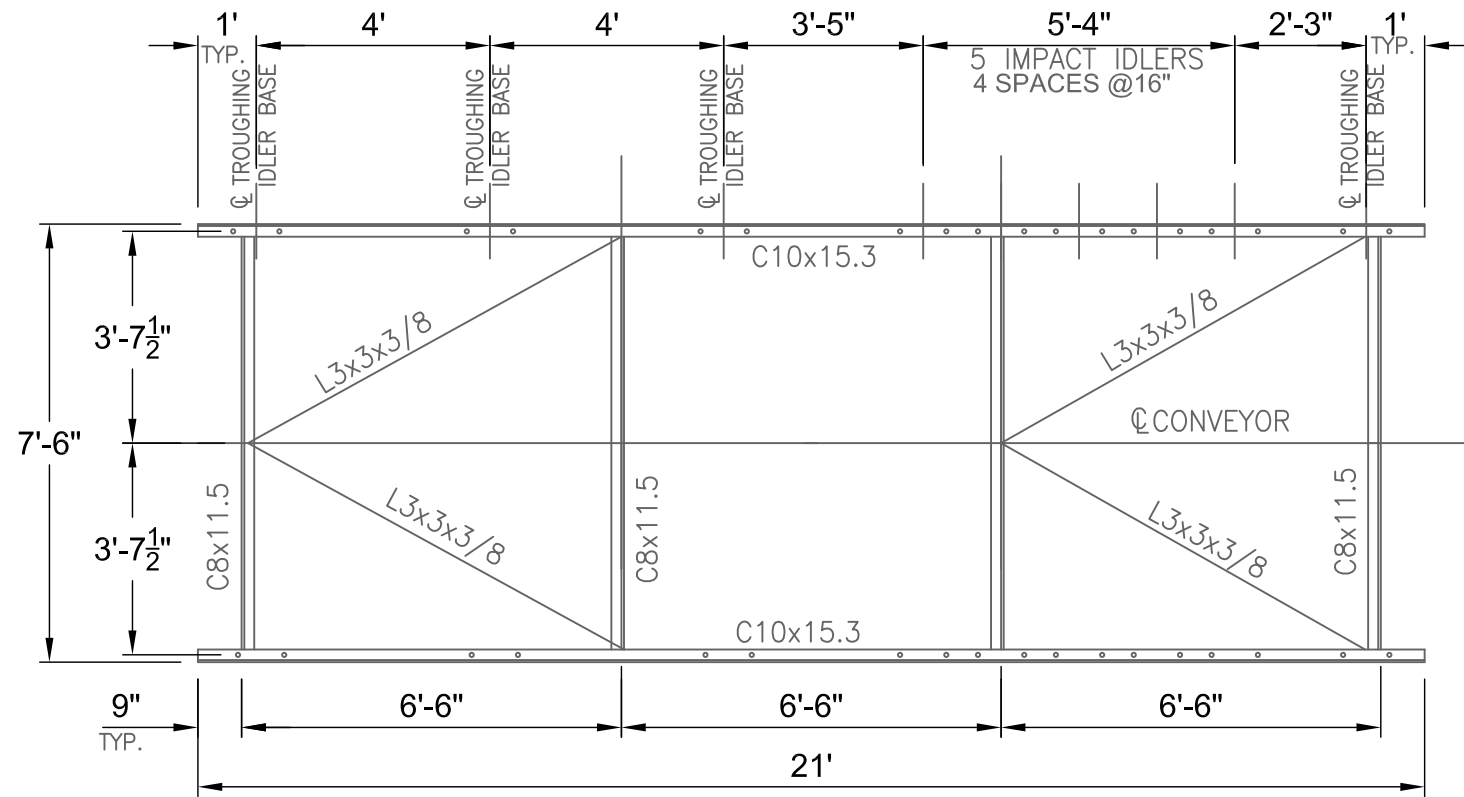
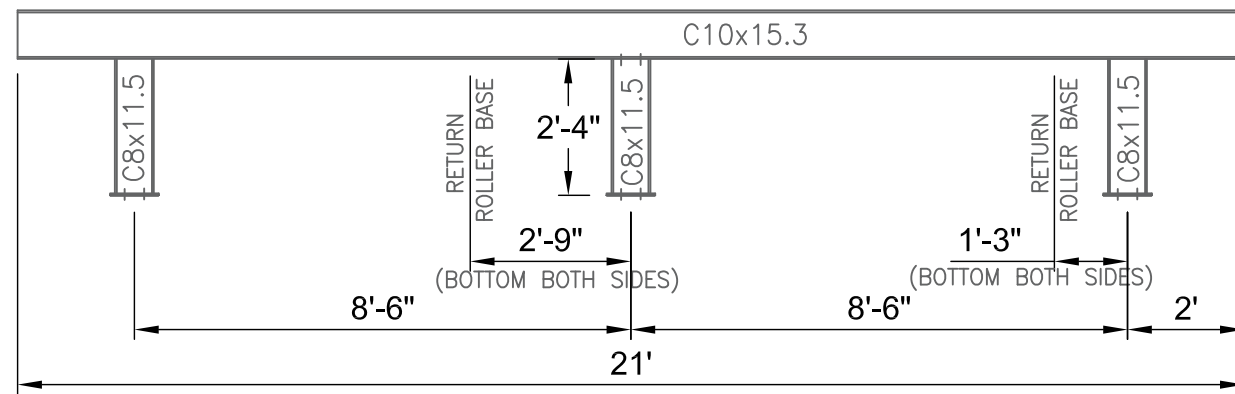


ROLLER BASE LAYOUT (TOP BOTH SIDES)



PLAN

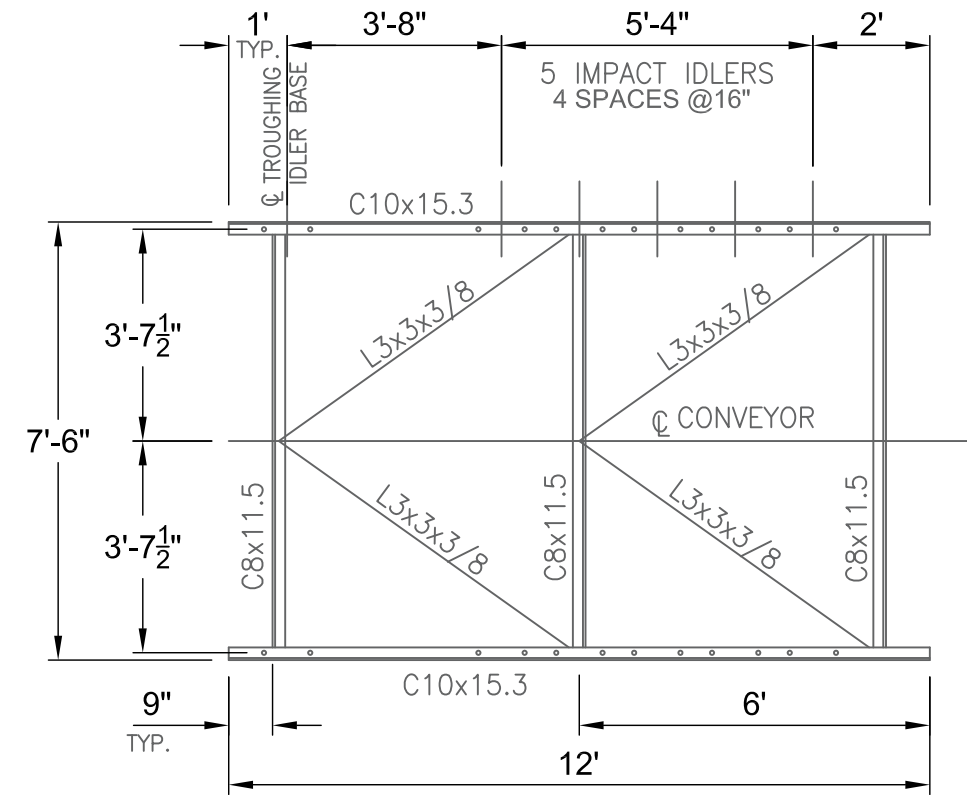


ELEVATION

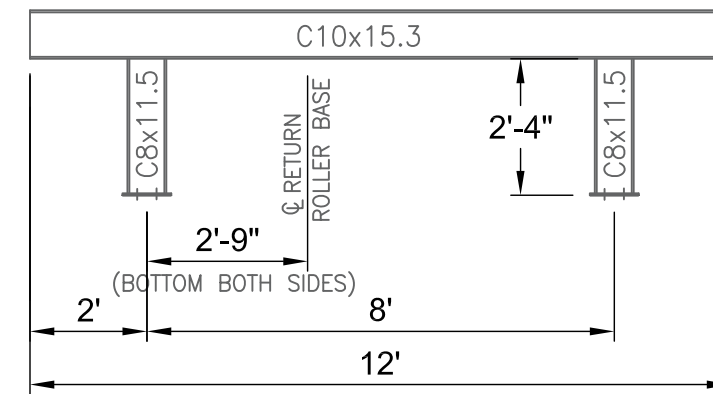
MODULE D LAYOUT

ONE REQUIRED

ROLLER BASE LAYOUT (TOP BOTH SIDES)



PLAN



ELEVATION

MODULE C LAYOUT

ONE REQUIRED

NOTES:

1. CONVEYOR MODULES TO BE WELDED CONSTRUCTION
2. STRUCTURAL STEEL "W", "WT" AND "S" SHAPES SHALL CONFORM TO ASTM A992, GRADE 50. ALL CHANNELS, ANGLES AND PLATES SHALL CONFORM TO ASTM A36 UNLESS NOTED OTHERWISE.
3. FILLET WELD SIZES, IF NOT CALLED OUT ON THE DRAWINGS, SHALL BE 3/16 INCH MINIMUM
4. THICKNESS OF GUSSETS, STIFFENER PLATES, AND CONNECTION PLATES IF NOT CALLED FOR ON THE DRAWINGS SHALL BE 3/8 INCH MINIMUM.
5. ALL STRUCTURAL STEEL MEMBERS AND MISCELLANEOUS STEEL, SHALL BE HOT DIP GALVANIZED.
6. THICKNESS OF GUSSET AND STIFFENER PLATES, IF NOT CALLED FOR ON THE DRAWINGS, SHALL BE 3/8 INCH MINIMUM.

A	09/4/20	T.M.A.	FOR BID
REV NO.	DATE	BY	REVISION
 <b>ALABAMA STATE PORT AUTHORITY</b> ALABAMA			
McDUFFIE COAL TERMINAL TOWER T-10 CONVEYOR-12B REPLACEMENT MODULES "C" & "D" - LAYOUTS			
DWG BY:	DATE:	REVISIONS	
T.M.A.	09/4/20	BY:	DATE:
CHD. BY:	DATE:	BY:	DATE:
---	09/4/20		
			SCALE: AS NOTED
			DRAWING NO.: C12B-M1005