



Alabama State Port Authority
Addendum 6 - Date: 8/18/2020
Replacement of Rail Car Dump #2 and the Take-Away System
Bid Opening Date: 8/26/2020 at 10:00am

Subject: Fifth Round of Questions & ASPA Responses

- 1. We would like to request clarification for the RCD2 Technical Specification: Section 5.2.1.i.i – The end ring trunnions shall be located in accessible chambers outside of the receiving hopper. What is the expectation for ‘accessible chambers’?**

Answer: “This requirement was a carry-over from the single dumper arrangement and is only applicable, in part, to the outermost end ring trunnions of the Tandem Single Dumper arrangement. The term “chamber” should be replaced with the word “area”.

The intent of this condition was to ensure the outermost end ring trunnions would be located in an “area” such that they could be easily accessed from outside the hopper side slopes. Also, they would be shielded from product flow by “Side Spill Shields” mounted to the hopper as shown on Drawing 110.01 General Arrangement Section Views and, the “Product Deflectors” mounted to the end rings as shown on Drawing 200.02 End Ring Elevation. The Side Spill Shields should be removable in the area of each trunnion for major maintenance access.

The interior end ring trunnions are relatively easy to access and could not be located in an “area” outside the receiving hopper for obvious reasons. Shielding is provided by the “Product Deflectors” mounted to the end rings.”

- 2. Will you provide the rating of existing 4160 VAC switchgear?**

Answer: The data plate is shown on page 2 of this Addendum 6.

Regards,

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CD2 4160 VAC Switchgear Data Plate



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|-----------|------|-----------|------|---------|
| 1500/1875 | SHT | 60 | KM | 164598 |
| AA/FA | | 80 | | 5.4/7.2 |
| 4160 | | 208/260 | | 30 |
| 480Y/277 | | 1808/2258 | | 10 |
| 4368 | 4264 | 4160 | 4056 | 3952 |
| | | | | XXX |
| | | | | XXX |
| | 2 | | | 20000 |