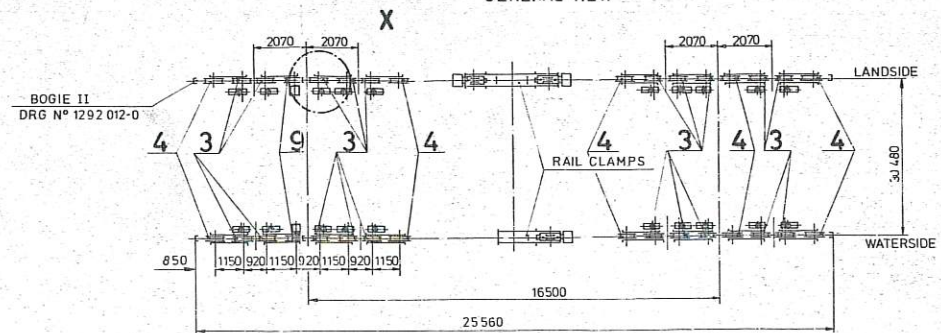


GENERAL VIEW



Tech. Daten TECHN DATA					
Betriebsart	Strom	Überetzg.	Geschwindigkeit	Motor	Bremse
OPERATING METHOD	CURRENT	RATIO	SPEED	MOTOR	BRAKE
Brücken = fahren	240 V 60 Hz	i = 115,237	30,48m/min	P = 11,3 KW SF = 1,15 n = 1775 min ⁻¹ Baugr. CD 288ATD GENE. ELECTRIC	eingebaute Scheibenbr. - 102 Nm
LONG TRAVEL	240 V 60 Hz	i = 115,237	~ 100 ft/min	P = 15 HP SF = 1,15 n = 1775 Rpm FRAME CD 288ATD GENE ELECTRIC	MOTOR MOUNTED DISC BRAKE 75lbf

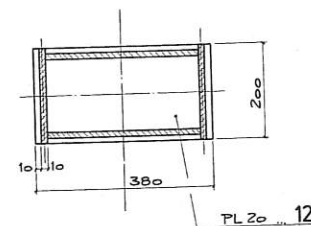
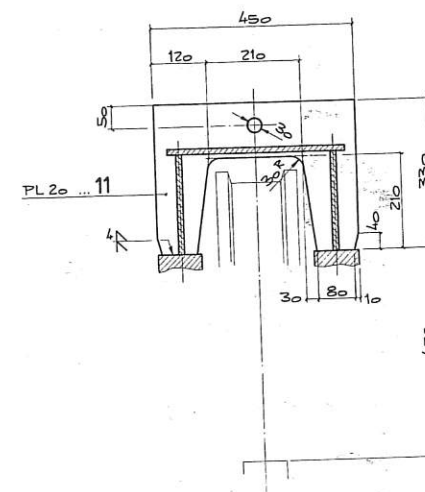
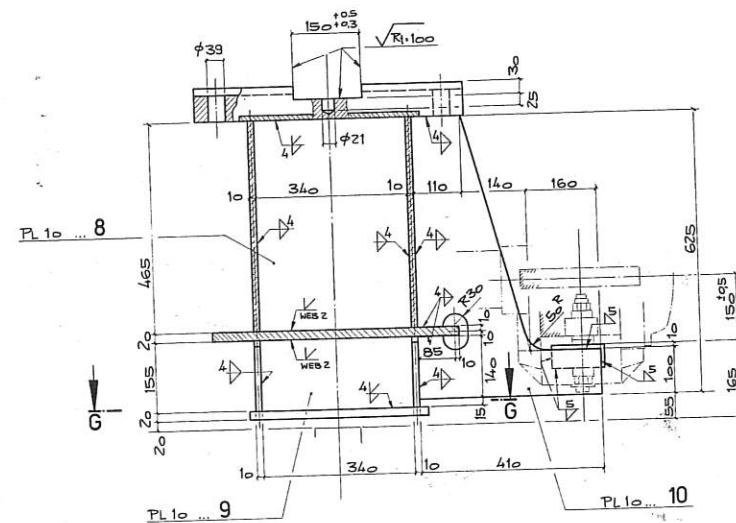
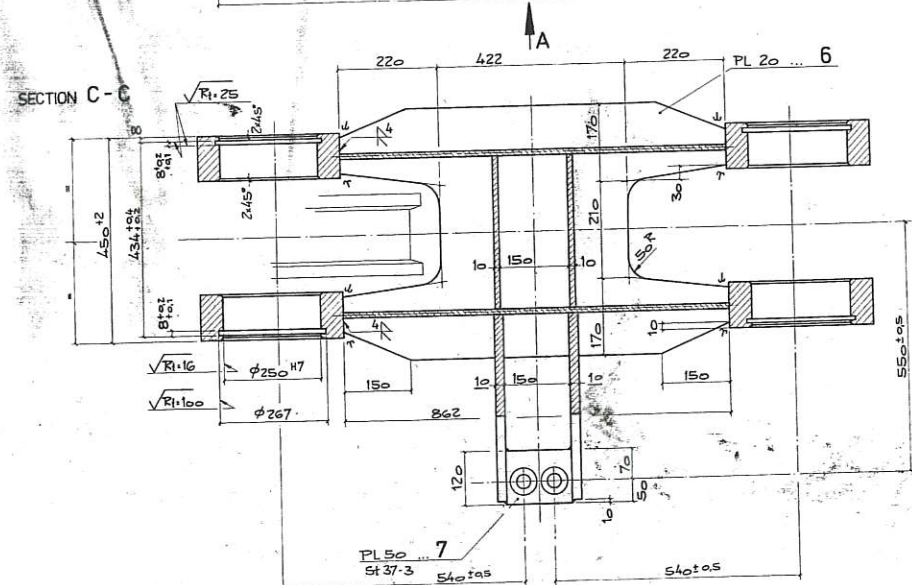
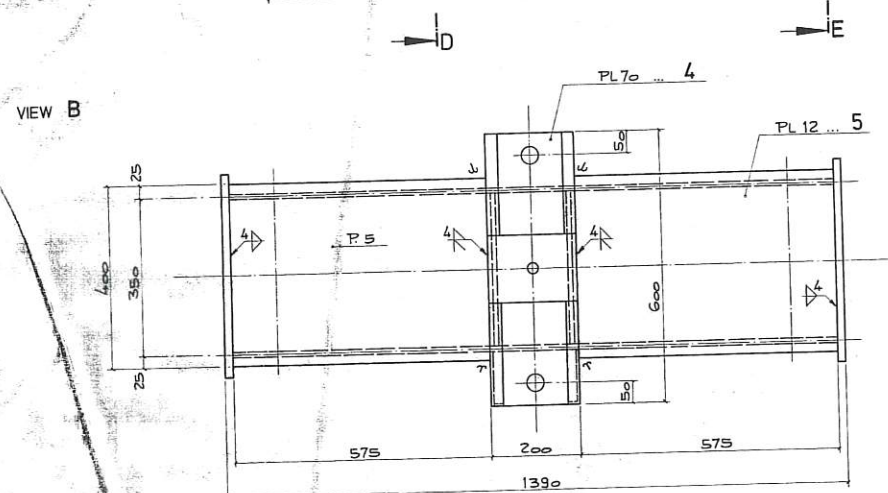
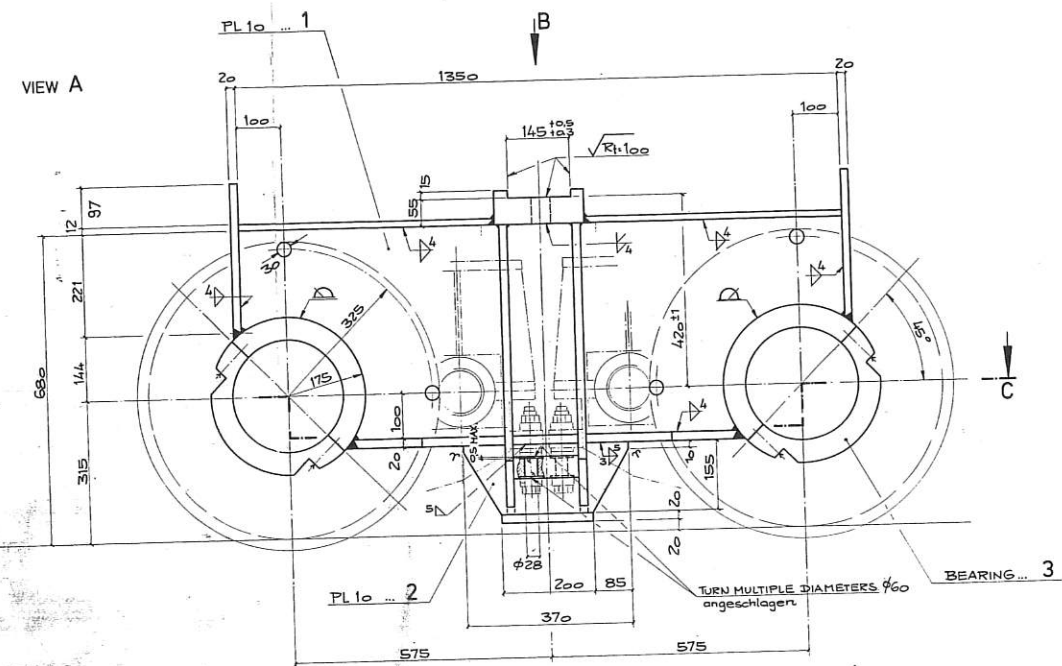
This drawing specification is our property for which we reserve all rights, including those relating to patents or registered designs. It must not be reproduced, used otherwise or made available to any third party without our prior permission in writing.

Für diese Unterlage behalten wir uns alle Rechte vor, auch für den Fall des Patentierens oder Gebrauchsmustereintrags. Sie darf ohne unsere vorherige schriftliche Zustimmung weder vervielfältigt noch sonstwie benutzt, noch Dritten zugänglich gemacht werden.

Microfilm
1. 01. 02

JOHN CRUPP 1988
KRUPP INDUSTRIE-UND STAHLBAU
THA WILHELMSHAVEN

[illegible]




GENERAL VIEW [BOGIES AND ACCESSORIES] SEE DRWG: 1292020-0
PRODUCTION FOR ONE CRANE: 12x AS DRAWN

REMARKS.

DERUSTING ACCORDING TO SIS 055900, SA 2 1/2. OBSERVE GENERAL SPECIFICATIONS FOR SUPPLY, FABRICATION AND WORKMANSHIP OF THE STRUCTURAL STEELWORK OF CRANES SK 14714-4 (DATE 06.1974). EXECUTION OF WELDING, SYMBOLS AND PRE-HEATING TO KRUPP STANDARD SPECIFICATION KN 0424 800.16.

USE OF HIGH-STRENGTH-FRICTION GRIP BOLTS TO DAST DIRECTIVE 015 SYMBOLS FOR BOLTS TO DIN 407, SH-T.

 CHECKED FOR LAMINATION

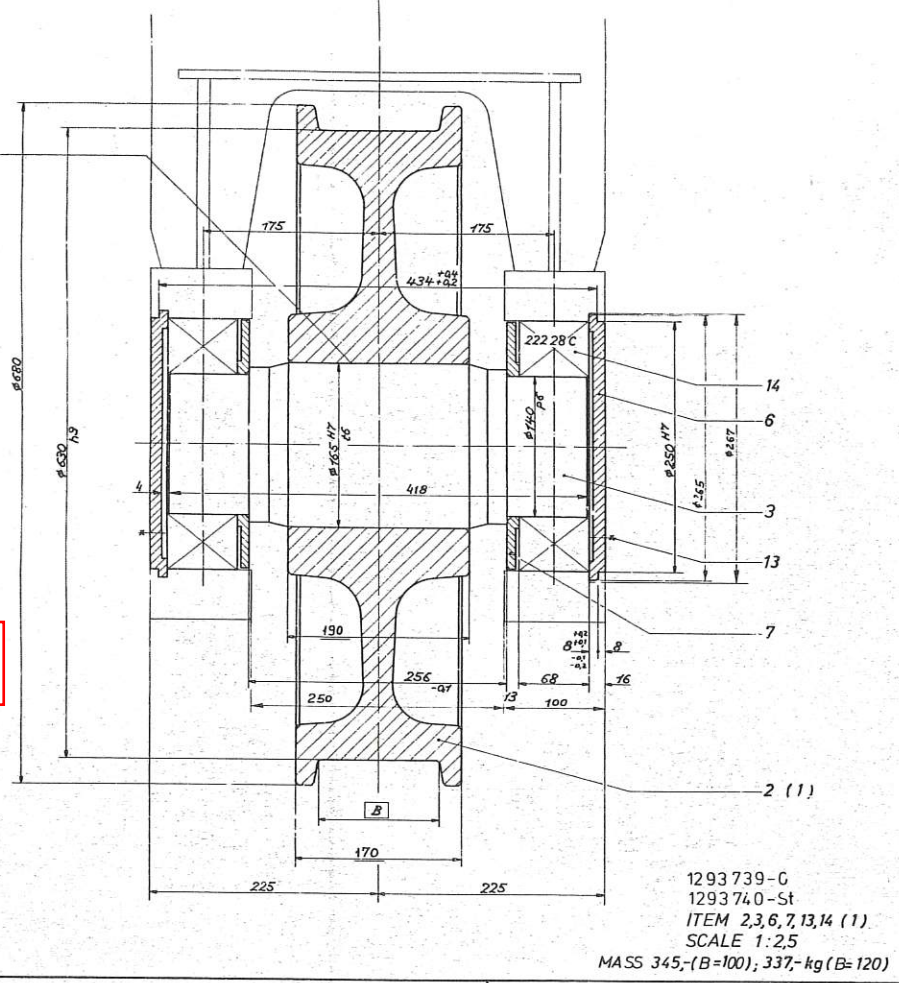
STATICAL APPROVED
MACHINERY APPROVE
ELECTRICAL APPROVE

	NAME	DATE
ED	<i>[Signature]</i>	<i>[Signature]</i>
ED		

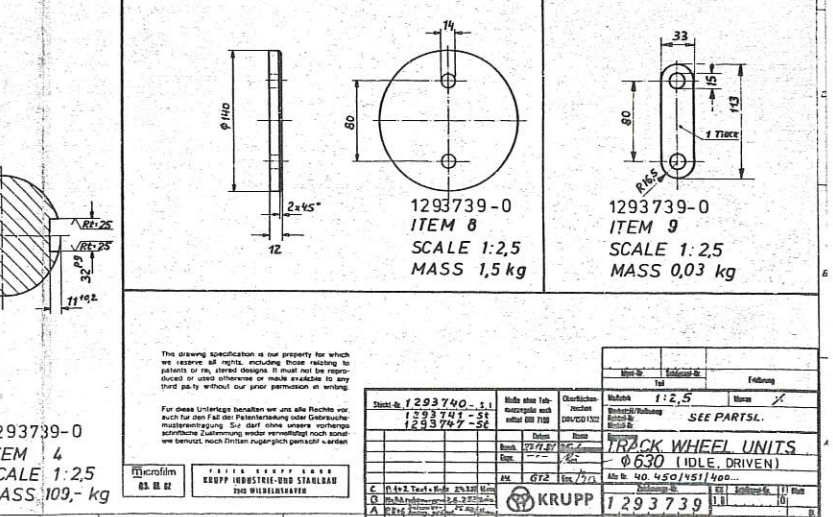
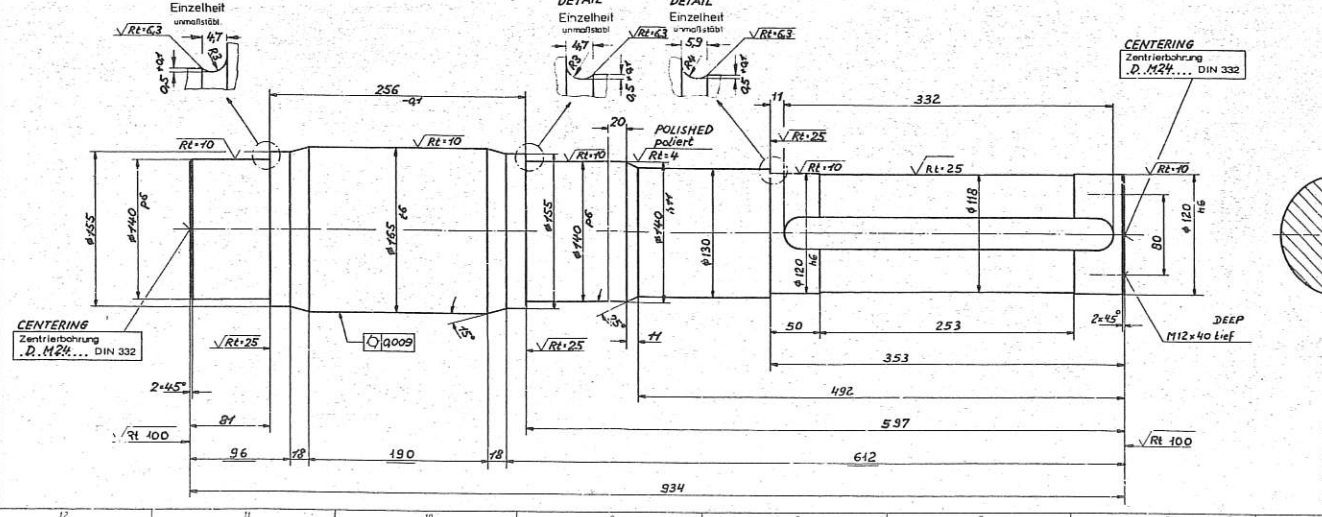
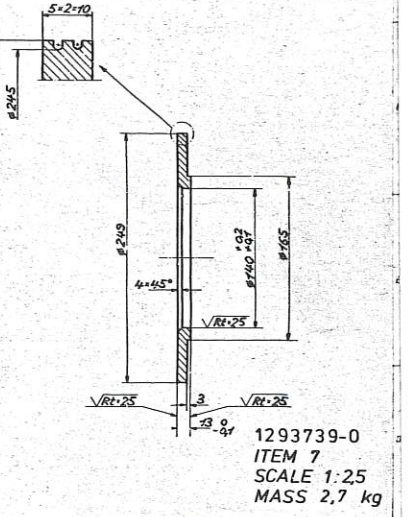
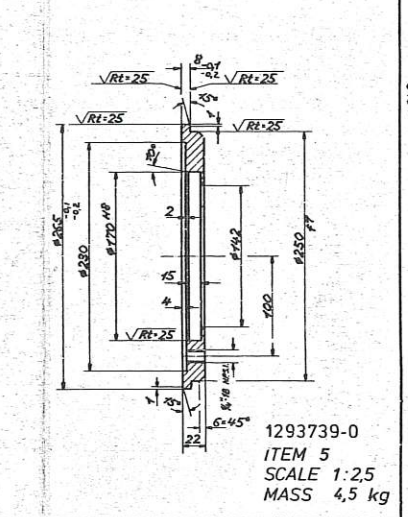
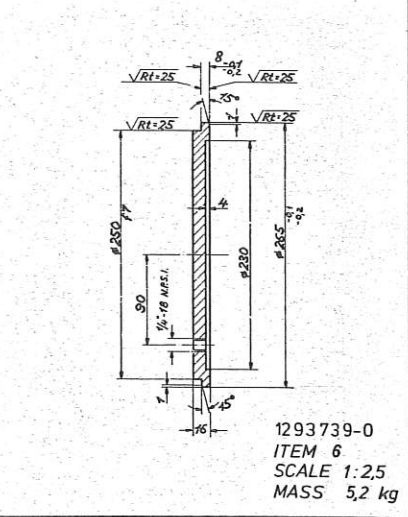
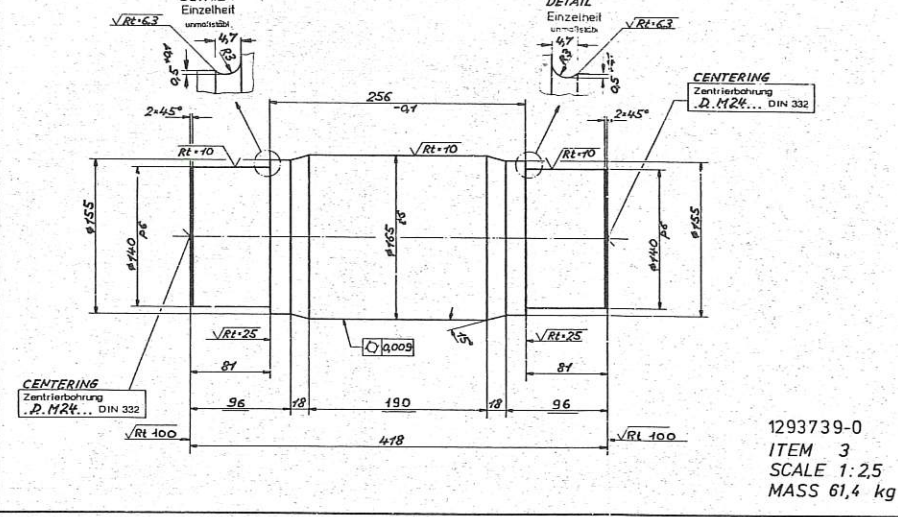
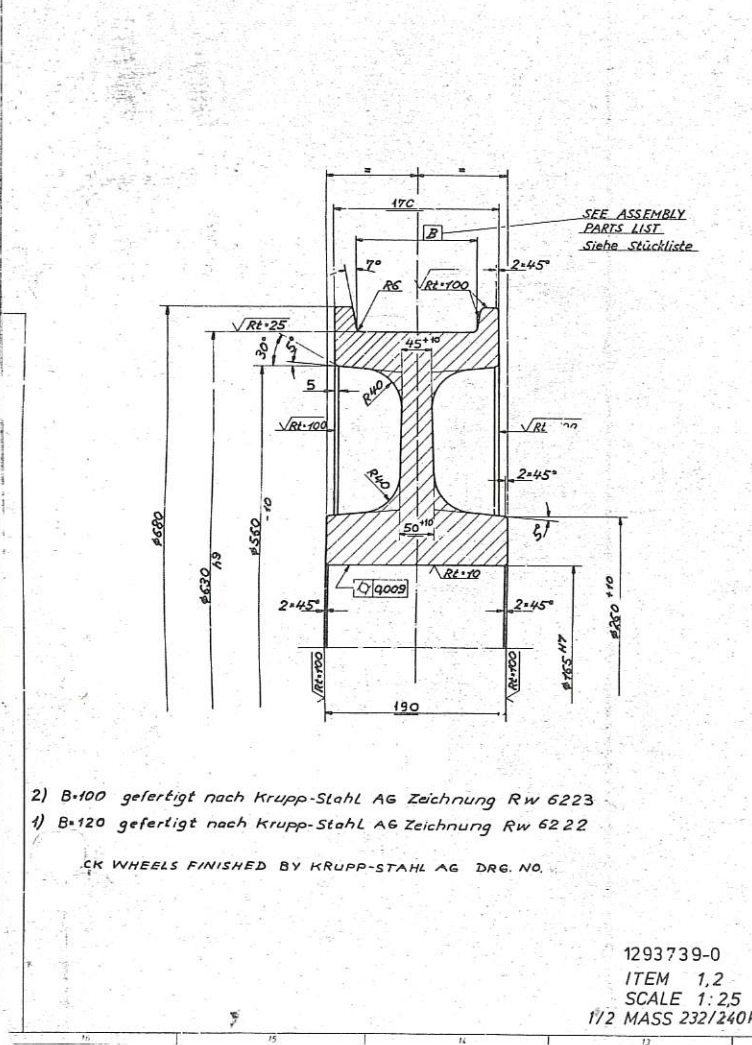
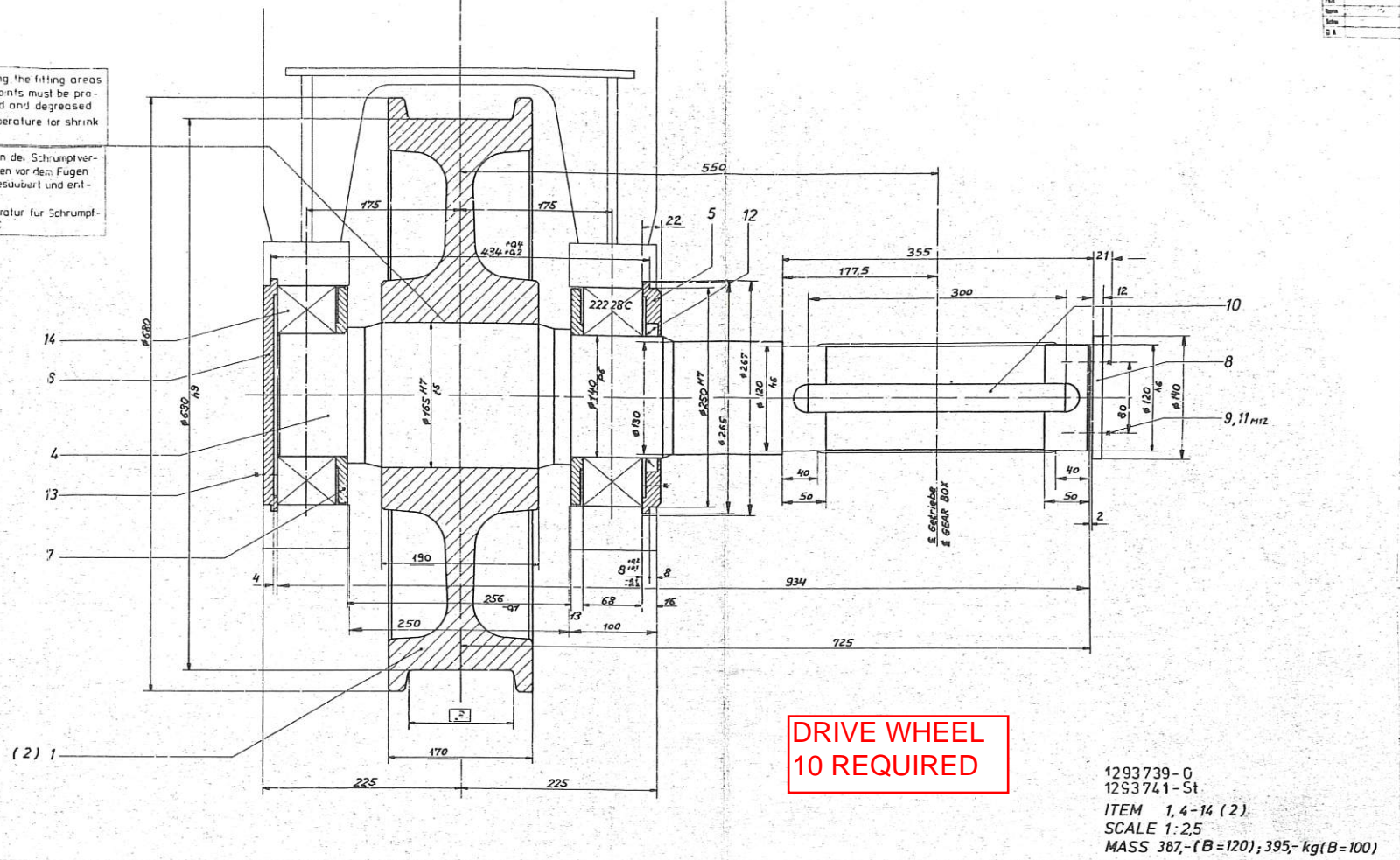
Microfilm

[illegible]

1 Prior to joining the fitting areas of the slip-joints must be properly cleaned and degreased.
2 Heating temperature for shrink fit 200-280°C
3 Die Pflichten der Schruppverbindung müssen vor dem Fügen einwandfrei gesäubert und entfettet sein.
4 Anwärmtemperatur für Schruppsitz 200-280°C



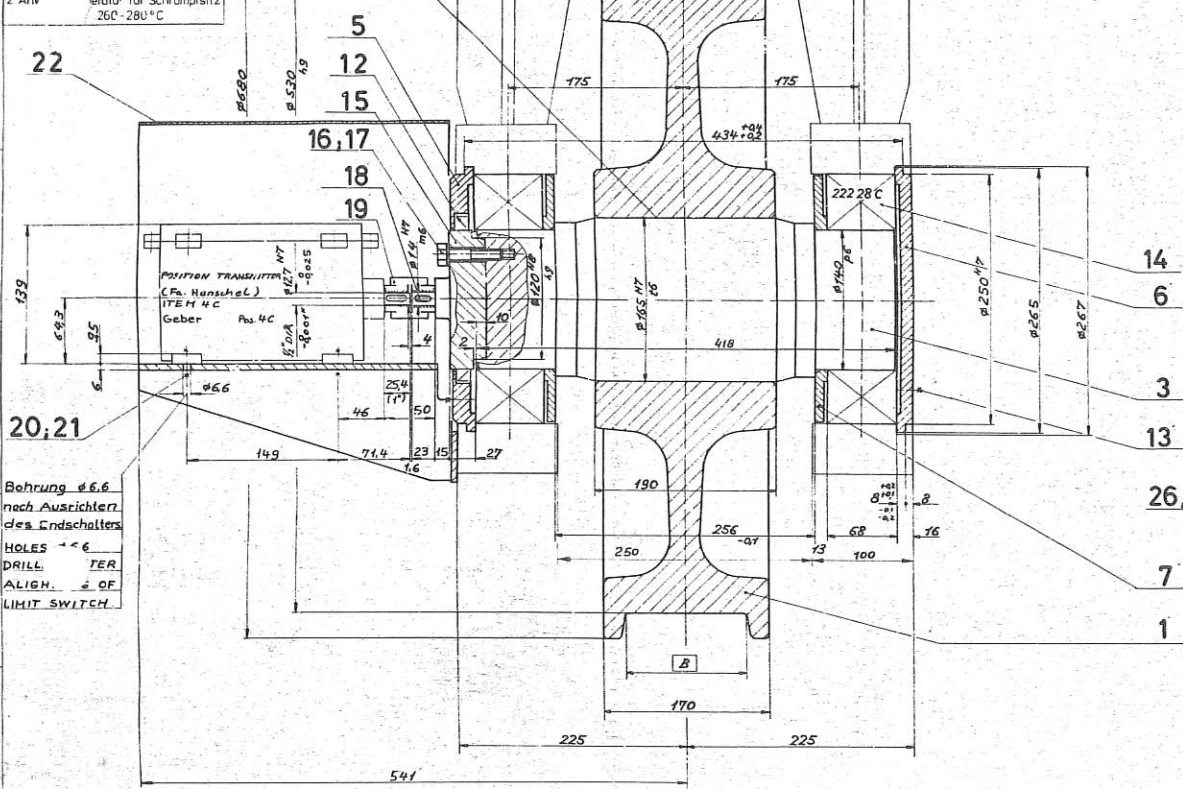
1 Prior to joining the fitting areas of the slip-joints must be properly cleaned and degreased.
2 Heating temperature for shrink fit 200-280°C
3 Die Pflichten der Schruppverbindung müssen vor dem Fügen einwandfrei gesäubert und entfettet sein.
4 Anwärmtemperatur für Schruppsitz 200-280°C



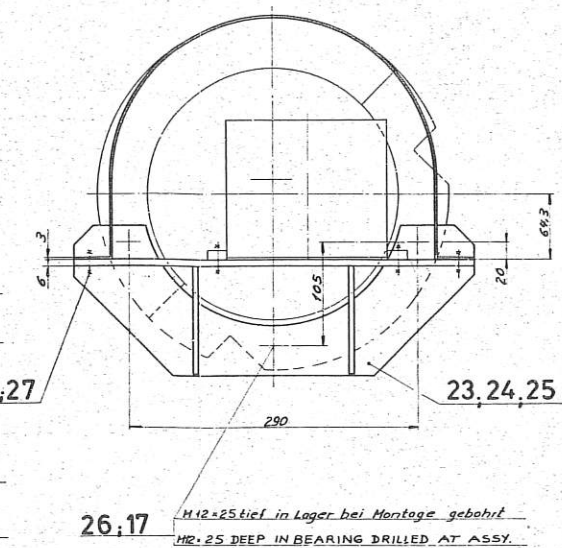
This drawing specification is the property for which we reserve all rights, including those relating to patents or the, patent designs. It must not be reproduced or used in whole or in part without the written permission of the Krupp AG.		Für diese Unterlagen behalten wir uns alle Rechte vor auch für den Fall des Patentierens oder Gebrauchsmusteranmeldungen. Sie darf ohne unsere vorherige schriftliche Zustimmung weder vervielfältigt noch sonst wie benutzt, noch Dritten zugänglich gemacht werden.	
Item No.	1293739-0	Scale	1:2,5
Item No.	1293740-0	Scale	1:2,5
Item No.	1293741-0	Scale	1:2,5
Item No.	1293742-0	Scale	1:2,5
Item No.	1293743-0	Scale	1:2,5
Item No.	1293744-0	Scale	1:2,5
Item No.	1293745-0	Scale	1:2,5
Item No.	1293746-0	Scale	1:2,5
Item No.	1293747-0	Scale	1:2,5
Item No.	1293748-0	Scale	1:2,5
Item No.	1293749-0	Scale	1:2,5
Item No.	1293750-0	Scale	1:2,5
Item No.	1293751-0	Scale	1:2,5
Item No.	1293752-0	Scale	1:2,5
Item No.	1293753-0	Scale	1:2,5
Item No.	1293754-0	Scale	1:2,5
Item No.	1293755-0	Scale	1:2,5
Item No.	1293756-0	Scale	1:2,5
Item No.	1293757-0	Scale	1:2,5
Item No.	1293758-0	Scale	1:2,5
Item No.	1293759-0	Scale	1:2,5
Item No.	1293760-0	Scale	1:2,5
Item No.	1293761-0	Scale	1:2,5
Item No.	1293762-0	Scale	1:2,5
Item No.	1293763-0	Scale	1:2,5
Item No.	1293764-0	Scale	1:2,5
Item No.	1293765-0	Scale	1:2,5
Item No.	1293766-0	Scale	1:2,5
Item No.	1293767-0	Scale	1:2,5
Item No.	1293768-0	Scale	1:2,5
Item No.	1293769-0	Scale	1:2,5
Item No.	1293770-0	Scale	1:2,5
Item No.	1293771-0	Scale	1:2,5
Item No.	1293772-0	Scale	1:2,5
Item No.	1293773-0	Scale	1:2,5
Item No.	1293774-0	Scale	1:2,5
Item No.	1293775-0	Scale	1:2,5
Item No.	1293776-0	Scale	1:2,5
Item No.	1293777-0	Scale	1:2,5
Item No.	1293778-0	Scale	1:2,5
Item No.	1293779-0	Scale	1:2,5
Item No.	1293780-0	Scale	1:2,5
Item No.	1293781-0	Scale	1:2,5
Item No.	1293782-0	Scale	1:2,5
Item No.	1293783-0	Scale	1:2,5
Item No.	1293784-0	Scale	1:2,5
Item No.	1293785-0	Scale	1:2,5
Item No.	1293786-0	Scale	1:2,5
Item No.	1293787-0	Scale	1:2,5
Item No.	1293788-0	Scale	1:2,5
Item No.	1293789-0	Scale	1:2,5
Item No.	1293790-0	Scale	1:2,5
Item No.	1293791-0	Scale	1:2,5
Item No.	1293792-0	Scale	1:2,5
Item No.	1293793-0	Scale	1:2,5
Item No.	1293794-0	Scale	1:2,5
Item No.	1293795-0	Scale	1:2,5
Item No.	1293796-0	Scale	1:2,5
Item No.	1293797-0	Scale	1:2,5
Item No.	1293798-0	Scale	1:2,5
Item No.	1293799-0	Scale	1:2,5
Item No.	1293800-0	Scale	1:2,5

1	Prior to joining, the mating areas of the slip-joints must be properly cleaned and degreased.
2	Heating temperature for shrink fit $260 \pm 20^\circ\text{C}$

1	Die Paßflächen der Schrumpfverbindung müssen vor dem Fügen einwandfrei gesäubert und entfettet sein.
2	Anwärmtemperatur für Schrumpfsitz $260 - 280^\circ\text{C}$

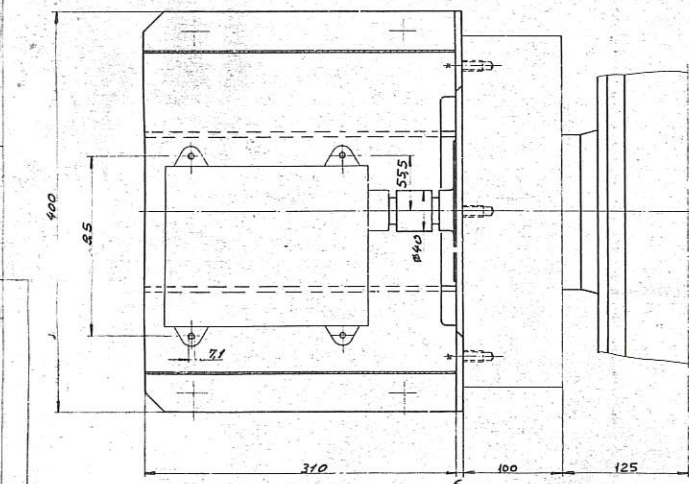


Bohrung ø 6.6
nach Ausrichten
des Endschalters
HOLES 4.6
DRILL TER
ALIGN. 2 OF
LIMIT SWITCH



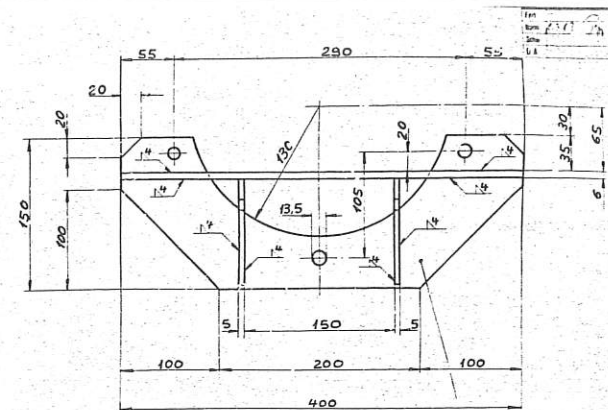
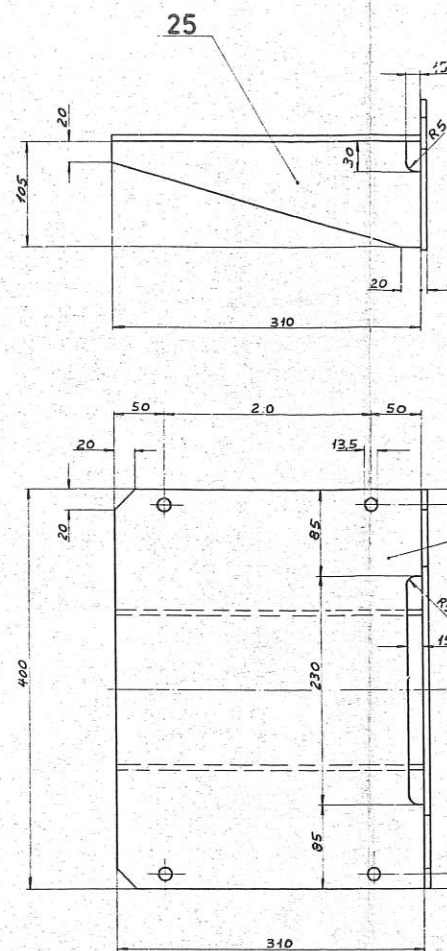
26:17 H12=25 tief in Lager bei Montage gebohrt
H12=25 DEEP IN BEARING DRILLED AT ASSY.

POSITION TRANSMITTER
1 REQUIRED

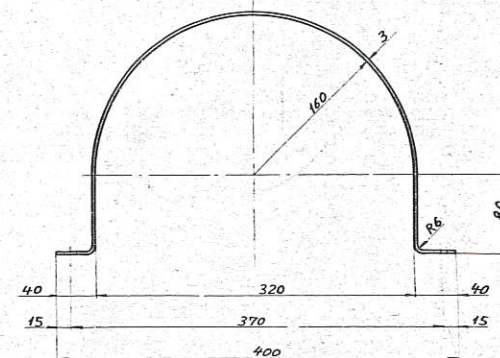
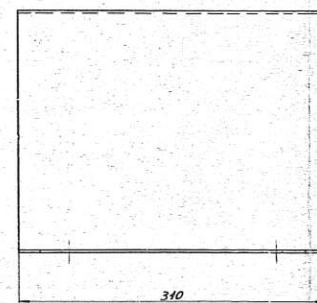


* für $B = 120$

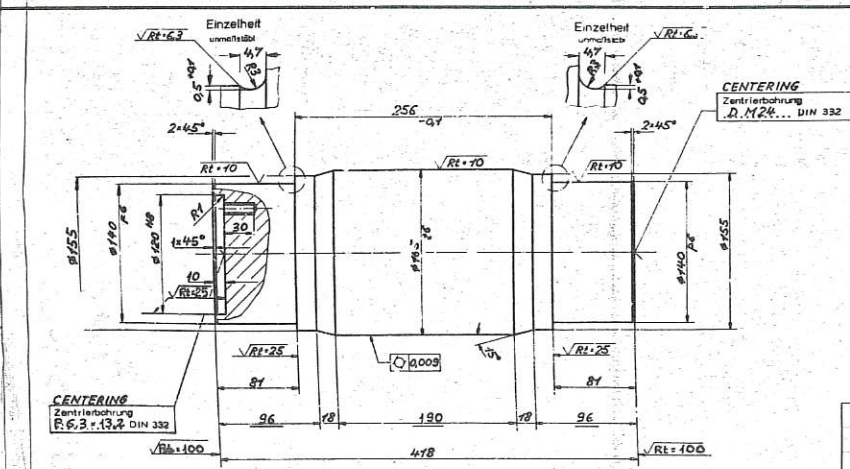
Material SCALE	1:2.5	Mass MASS	355 kg
Stücklisten Nr. PARTSLIST NO.	1293 747-5t		
Zeichnungs Nr. DRAWING NO.	1293746-0	Pos ITEM	1-27



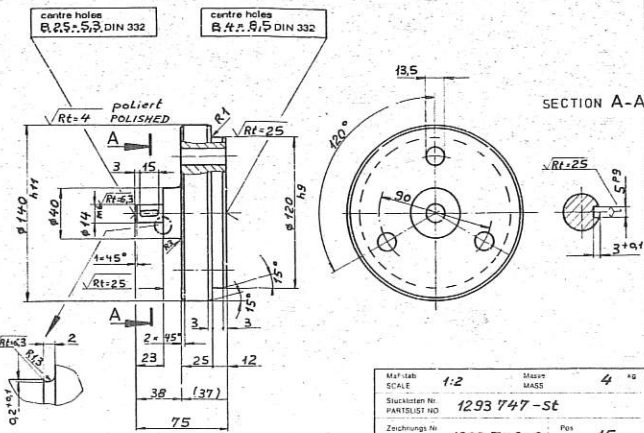
Maßstab SCALE	1:2,5	Masse MASS	8,3 kg
Stückzahl PARTLIST NO	1293 747-St		
Zeichnung Nr DRAWING NO	1293 746-0	Blatt SHEET	23÷25



MARSHAD SCALE	1.25	Net Wt GROSS	5.3
STUCKISTER No PARTS LIST NO	1293747-St		
Zerschungs Nr DRAWING NO	1293746-0	Pos Teil	22

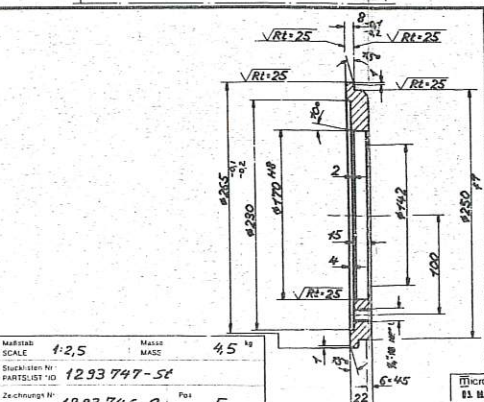


Matr.Nr.	1:2,5	Mass	60,6 kg
Stückzahl	1293747	St	
Zeichnungs-Nr.	1293746-0	Pos	3
DRAWING NO		ITEM	



SECTION A-A

Material SCALE	1:2	Mass MASS	4	kg
Stücklisten Nr. PARTSLIST NO	1293 747-st			
Zeichnungs Nr. DRAWING NO	1293 746-0	Pos ITEM	15	



This drawing specification is our property for which we reserve all rights, including those relating to patents or registered designs. It must not be reproduced or used otherwise or made available to any third party without our prior permission in writing.

Für diese Unterlage behalten wir uns alle Rechte vor, auch für den Fall der Patenterteilung oder Gebrauchsmustereinträgung. Sie darf ohne unsere vorherige schriftliche Zustimmung weder vervielfältigt noch sonst in irgendeiner Weise an Dritte weitergegeben werden.

[illegible]

